

Annual Report Analysis (Consolidated)

Source: CRORES. All figures Crores. Pipeline: v5-Gemini — W1a → W3 → W1b+W2+W2F (parallel, notes-injected) → Merge.

Investor Snapshot

#	Analytical Point	Sentiment
1	NALCO operates as a low-cost, vertically integrated aluminium producer, recently securing the Pottangi Bauxite Mine lease (75M MT) to future-proof its raw material supply for the next decade.	☐Positive
2	Revenue contracted by 7.77% to 13,149 Cr, reflecting sensitivity to LME price volatility despite maintaining strong market positioning.	☐Negative
3	Operating margins expanded from 16% to 21% as power and fuel costs plummeted by 24.41% (₹3,547.70 Cr) following the operationalization of the Utkal-D captive coal block.	☐Positive
4	Reported PAT was significantly bolstered by an exceptional gain of ₹427 Cr, though core profitability remains supported by a structural shift down the cost curve.	☐Neutral
5	The balance sheet remains exceptionally robust and virtually debt-free (D/E 0.01x), supported by a substantial cash and cash equivalent buffer of ₹2,575 Cr.	☐Positive
6	Cash flow from operations surged to ₹2,719 Cr, representing a high-quality cash conversion rate of 1.37x PAT, which comfortably funded both capex and dividends.	☐Positive
7	Capital expenditure execution is a primary concern, with the 5th Stream Refinery delayed to Sept 2025 after achieving only 8% physical progress during the fiscal year.	☐Negative
8	Earnings quality is tempered by 2,718 Cr in overdue or over-budget projects and 747.15 Cr of CWIP aged over three years, indicating significant capital allocation inefficiencies.	☐Negative
9	Governance friction is evident through the suspension of the Director (HR) and a rise in Related Party Transactions to 6.56% of revenue, exceeding the 5% internal monitoring threshold.	☐Negative
10	Asset quality risks persist with a cumulative impairment of 343.67 Cr on stranded wind assets and bloated inventory levels reaching 252 days.	☐Negative
11	The medium-term outlook is contingent on the commissioning of the 5th Stream Refinery and navigating the structural threat of the EU's Carbon Border Adjustment Mechanism (CBAM) by 2026.	☐Neutral
12	Investment View: WATCH; while the company is a financially superior commodity play with a 17% ROCE, the stance remains neutral pending improved execution velocity on expansion projects.	☐Neutral

FINAL RESEARCH SUMMARY: NATIONAL ALUMINIUM COMPANY LTD (NALCO)

1. BUSINESS OVERVIEW

- Business Segments:** Primarily engaged in the production of Alumina and Aluminium, with secondary interests in Power generation (Thermal and Wind).
- Revenue Drivers:** Driven by LME (London Metal Exchange) Aluminium prices, domestic demand for infrastructure and transport (Vande Bharat trains), and export volumes of Alumina/Chemicals.

- **Cost Drivers:** Power and Fuel (historically 30-40% of costs), Raw Materials (Bauxite/Caustic Soda), and Employee Benefit Expenses.
- **Industry Position:** One of the largest integrated Bauxite-Alumina-Aluminium-Power complexes in India with a globally competitive cost position.
- **Expansion Plans:** Execution of the 1.0 MTPY 5th Stream Alumina Refinery expansion (65% physical progress) and development of the Pottangi Bauxite Mine.
- **Acquisitions & JVs:** Strategic entry into critical minerals via KABIL (Lithium mines in Argentina) and downstream value-addition through the Angul Aluminium Park JV.
- **Capacity Additions:** Focus on securing captive coal via Utkal-D and Utkal-E blocks to reach a 4M MT peak capacity for energy security.
- **Segment Performance:** Domestic Aluminium sales fell 11.5% while Export Aluminium sales surged 69% YoY; Chemical exports fell 9.3%.
- **Geographical Presence:** Strong domestic footprint in Odisha; global presence through Alumina exports to international markets.

2. MANAGEMENT COMMENTARY & OUTLOOK

- Management has shifted focus from aggressive growth to regulatory compliance, cost-containment, and digital transformation (ERP/NAGINAA app).
- The commissioning timeline for the 5th Stream Alumina Refinery has been pushed to September 2025 due to execution friction (only 8% progress in 12 months).
- Securing the Pottangi Bauxite Mine lease (75M MT) in June 2024 is viewed as the critical "missing link" for long-term raw material security.
- Strategy pivot toward "facilitating" downstream industries via the Angul Aluminium Park to insulate the company from LME volatility.
- Commitment of ₹40 Cr to the KABIL JV for lithium exploration in Argentina marks a long-term vision to enter the EV battery supply chain.
- Management is banking on an LME price recovery to ~\$2,380/MT in FY25, driven by sanctions on Russian metal.
- The Carbon Border Adjustment Mechanism (CBAM) is recognized as a structural threat starting in 2026, necessitating aggressive de-carbonization.
- Increased focus on R&D commercialization, specifically extracting Gallium and Al-Li alloys for defense and aerospace sectors.
- Management Tone: The tone is "Cautiously Defensive." While there is strategic clarity regarding resource security (Pottangi/Utkal), the slow execution velocity of the refinery expansion and internal governance noise (KMP suspension) suggest administrative friction. Management is prioritizing domestic high-growth markets over volatile global spot markets to maintain margins. (LAST BULLET POINT).

3. FINANCIAL ANALYSIS

3.1 Financial Statements

Source: Screener.in — all monetary values in Crores. Use these numbers directly.

P&L Statement (₹Crores)

Line Item	Mar 2024	Mar 2023
Sales -	13,149.00	14,257.00
Sales Growth %	-7.77	0.54
Expenses -	10,348.00	11,917.00
Material Cost % -	20.12	22.13
Raw material cost	2,792.00	3,172.00
Change in inventory	-146.00	-17.00
Manufacturing Cost %	37.36	42.67
Employee Cost %	15.53	12.92
Other Cost %	5.69	5.87
Operating Profit	2,801.00	2,340.00
OPM %	21.00	16.00
Other Income -	678.00	234.00
Exceptional items	427.00	3.00
Other income normal	250.00	231.00
Interest	17.00	13.00
Depreciation	750.00	716.00
Profit before tax	2,712.00	1,845.00
Tax %	27.00	22.00
Net Profit -	1,988.00	1,435.00
Exceptional items AT	307.00	2.00
Profit excl Excep	1,681.00	1,433.00
Profit for PE	1,681.00	1,433.00
Profit for EPS	1,988.00	1,435.00
Profit Growth %	17.00	-51.00
EPS in Rs	10.83	7.81
Dividend Payout %	46.00	58.00

Balance Sheet (₹Crores)

Line Item	Mar 2024	Mar 2023
Equity Capital	918.00	918.00
Reserves	13,470.00	12,208.00
Borrowings -	96.00	105.00
Short term Borrowings	39.00	48.00
Lease Liabilities	57.00	57.00
Other Liabilities -	4,751.00	4,396.00
Trade Payables	1,496.00	1,263.00
Advance from Customers	0.00	0.00
Other liability items	3,254.00	3,132.00
Total Liabilities	19,235.00	17,627.00
Fixed Assets -	7,383.00	7,303.00
Land	797.00	425.00
Building	917.00	863.00
Plant Machinery	9,924.00	9,570.00
Equipments	99.00	86.00
Furniture n fittings	29.00	28.00
Railway sidings	85.00	85.00
Vehicles	49.00	46.00
Intangible Assets	92.00	92.00
Other fixed assets	505.00	496.00
Gross Block	12,496.00	11,692.00
Accumulated Depreciation	5,114.00	4,389.00
CWIP	4,573.00	3,269.00
Investments	342.00	359.00
Other Assets -	6,938.00	6,696.00
Inventories	1,830.00	1,840.00
Trade receivables -	154.00	91.00
Receivables over 6m	38.00	51.00
Receivables under 6m	137.00	54.00
Prov for Doubtful	-21.00	-14.00
Cash Equivalents	2,575.00	2,118.00
Loans n Advances	680.00	732.00
Other asset items	1,699.00	1,915.00
Total Assets	19,235.00	17,627.00

Cash Flow Statement (₹Crores)

Line Item	Mar 2024	Mar 2023
Cash from Operating Activity -	2,719.00	908.00
Profit from operations	3,362.00	2,537.00
Receivables	-71.00	11.00
Inventory	10.00	-205.00
Payables	238.00	-223.00
Loans Advances	-136.00	109.00
Other WC items	-51.00	-575.00
Working capital changes	-8.00	-883.00
Direct taxes	-635.00	-747.00
Cash from Investing Activity -	-2,000.00	-334.00
Fixed assets purchased	-1,657.00	-1,534.00
Fixed assets sold	12.00	9.00
Investments purchased	-28.00	-81.00
Investments sold	18.00	1.00
Interest received	183.00	54.00
Dividends received	19.00	17.00
Acquisition of companies	-27.00	-12.00
Other investing items	-521.00	1,211.00
Cash from Financing Activity -	-739.00	-924.00
Proceeds from borrowings	0.00	0.00
Repayment of borrowings	0.00	0.00
Interest paid fin	0.00	-2.00
Dividends paid	-735.00	-918.00
Financial liabilities	-4.00	-4.00
Other financing items	0.00	0.00
Net Cash Flow	-20.00	-350.00
Free Cash Flow	1,075.00	-617.00
CFO/OP	120.00	71.00

Key Ratios (₹Crores)

Line Item	Mar 2024	Mar 2023
Debtor Days	4.00	2.00
Inventory Days	252.00	213.00
Days Payable	206.00	146.00
Cash Conversion Cycle	50.00	69.00
Working Capital Days	6.00	4.00
ROCE %	17.00	14.00

3.2 Financial Analysis Summary

- **Revenue** from operations declined by 7.77% to ₹13,149 Cr, primarily driven by a 11.5% drop in Domestic Aluminium Sales, yet **OPM** expanded significantly from 16% to 21% as **Power and Fuel** costs plummeted 24.41% to ₹3,547.70 Cr following the commencement of captive coal production at the Utkal D Coal Block.
- **Net Profit (PAT)** increased 38.5% to ₹1,988 Cr, bolstered by **Other Income** of ₹678 Cr (including a ₹427 Cr exceptional gain), while the quality of earnings is supported by a high **CFO** to **PAT** ratio of 1.37.
- **Employee Cost %** rose to 15.53% of **Revenue** from 12.92%, with absolute **Employee Benefit Expense** increasing 11.02% to ₹2,034.06 Cr, signaling a lack of operating leverage as labor costs remained rigid despite the top-line contraction.
- **Working Capital** management showed mixed signals as **Inventory Days** bloated to 252 days, yet the **Cash Conversion Cycle** improved to 50 days due to a strategic stretch in **Trade Payables** which rose to ₹1,496 Cr (206 days).
- **Trade Receivables** grew 68% to ₹154 Cr, significantly outpacing the **Revenue** decline, with ₹57.56 Cr of receivables now aged over 3 years and classified as credit impaired.
- **Balance Sheet** strength is characterized by a near-zero **Total Debt** (D/E 0.01) and a massive **Cash Equivalents** buffer of ₹2,575 Cr, providing ample liquidity for ₹2,538.84 Cr in outstanding **Capital Commitments**.
- **CWIP** increased by 40% to ₹4,573 Cr, representing a significant portion of **Total Assets**, though execution risks persist with ₹747.15 Cr of projects aged over 3 years and ₹2,718.12 Cr of projects currently overdue.
- **Fixed Assets (Net Block)** remained flat at ₹7,383 Cr despite ₹1,657 Cr in **Capex**, as the company recognized impairments of ₹12.29 Cr on Wind Power Plants and a ₹79.25 Cr write-down on a stalled project in Tamil Nadu.
- **CFO** surged to ₹2,719 Cr from ₹908 Cr, allowing the company to fully fund its ₹1,657 Cr **Capex** and ₹735 Cr **Dividends** from internal accruals, resulting in a positive **FCF** of ₹1,075 Cr.
- **ROCE** improved to 17% from 14%, reflecting better capital efficiency from the core business despite the drag from **Investments** in the GNAL JV, which saw its carrying value erode to ₹92.10 Cr due to ₹69.73 Cr in operational losses.
- **Other Assets** are heavily burdened by statutory receivables and a new ₹352.29 Cr claim from government authorities, of which ₹200.09 Cr is provisioned as doubtful, indicating significant cash blockage in tax litigations.
- **Other Expenses** were impacted by a ₹76.52 Cr non-cash **Depreciation** hit from a change in accounting estimates for spare parts, while **Other Liabilities** include a ₹230.50 Cr Clean Energy Cess refund held as a liability due to legal uncertainty.

- The dominant financial theme of the year is the successful structural pivot to captive coal which expanded margins and **CFO** sufficiently to self-fund massive **Capex** and **CWIP** requirements, effectively de-risking the balance sheet despite a volatile LME environment.

3.3 Contingent Liabilities & Commitments

- **Total Contingent Liabilities:** ₹1,920.03 Cr (Reduced from ₹2,362.29 Cr in FY23).
- **Litigation/Claims:** A major ongoing risk is the ₹542.83 Cr claim from Odisha Hydro Power Corporation (OHPC) regarding water drawal charges dating back to 2005.
- **Tax Disputes:** Excise duty demands stand at ₹19.27 Cr (after a significant settlement of ₹401.93 Cr during the year).
- **Capital Commitments:** ₹2,538.84 Cr, primarily linked to the 5th Stream Refinery expansion and coal mine development.

3.9 Earnings Quality & Forensic Checks

#	Check	Impact	Status	Evidence	Notes Detail
1	PAT vs CFO trend	Profit ↑ — high earnings quality; CFO of ₹2,719 Cr exceeds PAT of ₹1,988 Cr by 36%.	□	CFO ₹2,719 Cr vs PAT ₹1,988 Cr.	Strong cash conversion driven by working capital improvements and non-cash depreciation add-backs.
2	Receivables & channel-stuffing signal	Revenue ↓ — low stuffing risk; receivables rose 68% but total inventory remained flat YoY.	□	Receivables ₹154 Cr (up from ₹91 Cr); Inventory ₹1,830 Cr (flat).	[Note 10.B]: Receivables growth outpaced revenue decline but absolute base remains low due to advance-payment model.
3	Revenue timing (advances)	Revenue ↑ — strong forward demand; customer advances doubled, indicating healthy future order book.	□	Contract liabilities ₹211.02 Cr vs ₹101.54 Cr.	[Note 25.3]: Significant increase in advances from customers suggests robust demand for Alumina/Aluminium.
4	Revenue from related parties %	Neutral — negligible RPT revenue; core business transactions are primarily with external markets.	□	RPT loans restricted to employee advances (₹0.14 Cr).	[Note 11.2]: Related party transactions are minimal and limited to standard employee benefits for KMPs.
5	Inventory vs revenue growth	Profit ↓ — margin pressure; inventory days rose to 252 despite a 7.7% revenue decline.	□	Inventory ₹1,830 Cr; Sales -7.77%; Inventory Days 252.	[Note 15.2]: Includes ₹4.18 Cr write-down for non-moving items; high inventory days reflect bulk stores/spares.
6	Inventory valuation method change	Neutral — conservative valuation; stores held >5 years are valued at 5% scrap value.	□	Scrap value at 5% of cost.	[Note 3.9]: Conservative accounting policy prevents overstatement of slow-moving stores and spares.
7	Exceptional items in operating profit	Profit ↑ — non-recurring gain; ₹427 Cr exceptional item significantly boosted reported PBT.	□	Exceptional items ₹427 Cr (FY24) vs ₹3 Cr (FY23).	P&L shows exceptional items contributed ~15.7% of PBT; Profit for PE (excl. exceptions) is ₹1,681 Cr.
8	Depreciation rate vs useful life policy	Profit ↓ — conservative hit; change in estimate for spares increased depreciation by ₹76.52 Cr.	□	Depreciation ₹750 Cr; Policy impact ₹76.52 Cr.	[Note 5.3]: Prospective change in accounting estimate for spare parts aligned with ICAI Expert Advisory opinions.
9	Provision reversals boosting PAT	Profit ↑ — hidden reserve; ₹230.5 Cr held as liability despite refund order pending litigation.	□	Clean Energy Cess refund ₹230.50 Cr.	[Note 25.1]: Management maintains a conservative stance by not recognizing the refund until legal finality.
10	Tax rate consistency	Profit ↓ — higher tax outflow; effective tax rate rose to 27% from 22% YoY.	□	Tax % 27.00; Direct Taxes paid ₹635 Cr.	P&L tax rate increased significantly; cash tax paid (₹635 Cr) is lower than P&L tax provision.
11	CWIP age and stalling projects	Profit ↓ — impairment risk; ₹747 Cr of CWIP is aged >3 years with cost overruns.	□	CWIP ₹4,573 Cr; Overdue projects ₹2,718 Cr.	[Note 6.A.1/2]: Significant aging in CWIP and cost overruns indicate execution delays in expansion projects.
12	Deferred tax asset recognition	Neutral — stable outlook; company maintains a net deferred tax position with consistent profitability.	□	Tax % 27.00 (P&L).	No specific red flags on DTA; tax rate reflects standard corporate rates and timing differences.

#	Check	Impact	Status	Evidence	Notes Detail
	RPT quantum and trend	Profit ↓ — investment erosion; JV investment value dropped due to continued operational losses.		GNAL JV value ₹161.83 Cr to ₹92.10 Cr.	[Note 9]: Share of loss in GNAL JV (₹69.73 Cr) reflects ongoing operational challenges in the joint venture.
14	Dividend paid vs FCF adequacy	Neutral — sustainable payouts; dividends of ₹735 Cr well covered by FCF of ₹1,075 Cr.	□	Dividends paid ₹735 Cr; FCF ₹1,075 Cr.	Dividend payout ratio of 46% is supported by strong operating cash flows and a debt-free balance sheet.
15	Auditor KAM: Wind Impairment	Profit ↓ — asset erosion; cumulative impairment of ₹343.67 Cr on WPPs due to non-existent PPAs.	□	Impairment ₹12.29 Cr (FY24).	[Note 5.4]: Stranded assets in Rajasthan/Maharashtra due to regulatory/contractual failures.
16	Project Execution Efficiency	Profit ↓ — capital lock-up; projects worth ₹2,718.12 Cr are overdue or exceeding cost plans.	□	Overdue projects ₹2,718.12 Cr.	[Note 6.A.2]: Indicates significant execution inefficiencies in the current expansion phase.
17	Statutory Asset Quality	Profit ↓ — cash blockage; ₹200.09 Cr allowance for doubtful VAT/CENVAT credits.	□	Doubtful VAT ₹200.09 Cr.	[Note 25.0]: High threshold for materiality (₹50 Cr) may mask smaller statutory leakages.

4. MANAGEMENT & GOVERNANCE

A. Auditor Report & Key Audit Matters * **Audit Opinion:** Unqualified. * **KAM 1: Impairment of Wind Power Plants:** Auditor flagged impairment for WPPs in Rajasthan and Maharashtra. Management recognized ₹12.29 Cr impairment in FY24; cumulative impairment reached ₹343.67 Cr due to non-existent PPAs and low tariffs. * **KAM 2: Stalled Wind Project:** A 25.5MW project in Tamil Nadu is stalled due to contractor (Regen Powertech) insolvency. Management impaired ₹9.25 Cr of CWIP, signaling a potential total loss of the ₹119.63 Cr investment. * **Auditor Change:** M/s. A.K. Sabat & Co. and M/s. P.A. & Associates appointed as joint Statutory Auditors by CAG for FY24.

B. Related Party Transactions | Party | Relationship | Nature | Amount (₹Cr) | Concern | |---|---|---|---|---| | **GACL-NALCO Alkalies (GNAL)** | Joint Venture | Share of Loss | 69.73 Cr | **Continued value erosion; carrying value fell from 161.83 Cr to 92.10 Cr.** | | **GACL-NALCO Alkalies (GNAL)** | Joint Venture | Procurement | Not disclosed | Procurement of Caustic Soda Lye at arm's length; RPT purchases jumped from 1.32% to 6.56%. | | **KMP (Directors)** | Management | Loans/Advances | 0.14 Cr | Standard employee-related advances (housing/vehicle). |

C. Shareholding * **Promoters:** 51.28% (Zero Pledge) * **FII:** 14.81% * **DII:** 18.59% * **Public:** 15.32%

D. Board Composition + KMP Compensation * **Board:** 15 Directors; 53.33% Independent; 2 Women Directors. * **KMP Compensation:** Aggregate employee costs rose 11.02% while revenue fell 7.77%. Individual FY24 KMP remuneration not explicitly detailed, but aggregate KMP compensation remains within PSU statutory limits. No compensations within the same family identified.

F. Capital Allocation & Capex | Action | FY Current (₹Cr) | FY Prior (₹Cr) | % of CFO | Signal | |---|---|---|---|---| | **Dividends** | 735.00 Cr | 918.00 Cr | 27.03% | □ | **Capex** | 1,657.00 Cr | 1,534.00 Cr | 60.94% | | **Investments (JV)** | 28.00 Cr | 81.00 Cr | 1.03% | | **Interest Payments** | 0.00 Cr | 2.00 Cr | 0.00% | □ | **Impairments** | 12.29 Cr | 103.82 Cr | 0.45% | |

• **CFO Coverage of Capex:** CFO/Capex ratio is 1.64. CFO comfortably covers both Capex and Dividends.

- **Nature of Capex:** Primarily growth-oriented, focused on the **5th Stream Alumina Refinery (65% physical progress)** and Pottangi Bauxite Mines.
- **Deployment Efficiency:** **Revenue declined 7.77%** despite a **₹1,657 Cr Capex spend**, highlighting the gestation lag of the refinery expansion.
- **Key Takeaways:** Capital allocation is sustainable with **Free Cash Flow turning positive at ₹1,075 Cr**, though **₹2,538.84 Cr in capital commitments** remains a significant future requirement.

H. Risks * **Litigation (High):** ₹542.83 Cr claim from OHPC regarding water charges; represents 27% of FY24 Net Profit. * **Project Execution (High):** ₹747.15 Cr of CWIP is aged >3 years; projects worth ₹2,718.12 Cr are overdue. * **Commodity Price (High):** LME prices fell 11.57% YoY; direct impact on OPM. * **Asset Impairment (Medium):** Stranded wind assets and Regen Powertech insolvency; cumulative impairment of ₹343.67 Cr. * **Statutory Blockage (Medium):** ₹200.09 Cr allowance for doubtful VAT/CENVAT; cash flow leakage.

5. SCORECARD & VERDICT

Part A: Scorecard

Dimension	Rating (1–5)	Delta	Key Evidence	One-line Rationale
Business Quality	4	→	Integrated model; Pottangi lease secured.	Strong moat via captive bauxite and coal, though LME sensitive.
Financial Health	5	↑	D/E 0.01x; CFO ₹2,719 Cr > PAT.	Debt-free balance sheet with robust cash conversion and FCF.
Earnings Quality	4	→	CFO > PAT; Unqualified audit.	High quality cash flows, though exceptional gains and CWIP aging are noted.
Management & Governance	3	↓	KMP suspension; High RPT growth.	PSU-standard compliance but internal friction and JV erosion are concerns.
Capital Allocation & Earnings Visibility	3	→	ROCE 17%; Refinery delayed to 2025.	Disciplined self-funding of capex, but execution delays limit near-term visibility.

BUSINESS POSITIVES (for this company this year) * **₹Captive Coal Impact:** Power and Fuel costs dropped 24.41% (₹3,547.70 Cr) due to Utkal-D coal block operations. ***₹Cash Flow Strength:** CFO surged to ₹2,719 Cr, representing 1.37x PAT, enabling positive FCF of ₹1,075 Cr. ***₹Resource Security:** Secured Pottangi Bauxite Mine lease (75M MT), future-proofing the cost curve for the next decade. * **₹Balance Sheet De-risking:** Maintained near-zero debt (D/E 0.01) while holding ₹2,575 Cr in cash equivalents. ***₹Margin Expansion:** OPM expanded from 16% to 21% despite a 7.77% decline in revenue.

BUSINESS NEGATIVES / CONCERNS (for this company this year) * **₹Execution Lag:** 5th Stream Refinery progress was only 8% in 12 months; commissioning pushed to Sept 2025. * **₹CWIP Aging:** ₹747.15 Cr of CWIP is aged >3 years and ₹2,718.12 Cr of projects are overdue/over-budget. ***₹Governance Noise:** Suspension and subsequent lateral "attachment" of Director (HR) indicates internal KMP friction. * **₹JV Value Erosion:** GNAL JV carrying value eroded by 43% YoY due to ₹69.73 Cr in operational losses. ***₹Stranded Assets:** Cumulative impairment of ₹343.67 Cr on wind assets due to non-existent PPAs and contractor insolvency.

OVERALL SCORECARD SUMMARY NALCO exhibits exceptional financial health, characterized by a debt-free balance sheet and robust cash conversion (CFO > PAT). The structural shift to captive coal has successfully offset LME price volatility, driving ROCE to 17%. However, governance "noise" regarding KMP changes and significant execution delays in the 5th Stream Refinery expansion (CWIP aging) remain primary concerns. The business is on a **stable** trajectory, where long-term resource security is now locked in, but near-term growth is capped by project gestation lags.

Part B: Governance Check Matrix

#	Check	Status	Evidence
1	Audit opinion clean?	☐	Unqualified opinion (p.40).
2	Promoter pledge = 0?	☐	0.00% pledged.
3	KMP pay < 5% of PAT?	☐	Aggregate KMP pay is a negligible fraction of PAT.
4	RPT quantum < 5% of revenue?	☐	RPT purchases rose to 6.56% (exceeding 5% threshold).
5	Board > 50% independent?	☐	53.33% (8/15) are independent.
6	At least 1 woman director?	☐	2 Women Directors present.
7	No statutory dues outstanding?	☐	₹200.09 Cr doubtful VAT/CENVAT; ₹212.78 Cr Stamp Duty dues.
8	No fraud reported?	☐	Nil reported in Auditor's report.
9	Audit trail enabled?	☐	Confirmed in Auditor's report.
10	Frequent Auditor change	☐	Joint Statutory Auditors appointed by CAG (Standard).

Final line: "Total: 8/10 ☐—

Governance Rating: 4"

Part C: Investor Verdict

THESIS: NALCO is a low-cost, debt-free integrated aluminium play with secured long-term bauxite and coal reserves, currently undergoing a massive capacity expansion.

OVERALL STANCE: WATCH

RATIONALE: Strong financial performance and resource security are offset by poor project execution velocity and looming CBAM risks. RE-EVALUATE WHEN: Physical progress of 5th Stream Refinery exceeds 85% or Utkal-D/E consolidation is finalized. BULL CASE: Commissioning of 5th Stream by Sept 2025 and LME recovery to >\$2,500/MT could drive PAT >₹2,500 Cr. BEAR CASE: Further refinery delays beyond 2025 and adverse ruling on the ₹542 Cr OHPC water claim. KEY MONITORABLE: 5th Stream Physical Progress %: 65% → 80% (Watch threshold).

7. YEAR-OVER-YEAR ANALYSIS

7.1 Changes

Metric / Theme	Summary A Status (FY23)	Summary B Status (FY24)	Forensic Takeaway
Margin Trajectory	16% OPM; squeezed by 68% spike in coal costs.	21% OPM; expanded by 24% drop in fuel costs via captive coal.	Captive coal operationalization has successfully decoupled margins from external energy price volatility.
Cash Flow Quality	CFO/PAT of 0.63; earnings supported by provision reversals while cash lagged.	CFO/PAT of 1.37; strong cash conversion driven by working capital normalization.	The quality of earnings has pivoted from accounting-led support to genuine cash-backed profitability.
Capital Allocation	Negative FCF (-₹617 Cr); dividends funded by depleting cash reserves.	Positive FCF (₹1,075 Cr); dividends and capex fully self-funded from operations.	The company has transitioned from a liquidity-straining payout model to a sustainable, self-funding growth phase.
Working Capital	CCC at 69 days; inventory grew 11.8% outpacing flat sales.	CCC improved to 50 days; inventory days bloated to 252 days.	While the cash cycle improved, the massive spike in inventory days suggests significant capital is now trapped in slow-moving stores and spares.
Management Tone	Focused on navigating energy inflation and strategic hedging.	"Cautiously Defensive" with internal friction (KMP suspension) and execution delays.	Management focus has shifted from external macro pressures to internal administrative and project execution bottlenecks.

7.2 Persistent Patterns

- The company maintains a near-zero debt profile (D/E 0.01), providing a massive solvency buffer against commodity price cycles.
- Chronic execution delays persist, with CWIP aging over 3 years increasing from ₹666 Cr to ₹747 Cr and over ₹2,718 Cr in projects now classified as overdue.
- Significant litigation overhang remains a recurring theme, with contingent liabilities (primarily PSU and water charge disputes) consistently representing a large percentage of annual PAT.
- The GNAL joint venture continues to be a consistent drain on consolidated reserves, showing repeated operational losses and carrying value erosion across both periods.
- Recurring impairments of non-core wind assets highlight a persistent failure to resolve regulatory deadlocks and PPA issues in the renewable segment.
- The company adheres to a high dividend payout policy regardless of free cash flow volatility, though the funding source shifted from cash reserves to operating cash in the current year.
- A high materiality threshold (₹50 Cr) for accounting restatements remains a persistent trait that may mask smaller recurring statutory or operational leakages.